

# SOUTH PRODUCTION NOTES

April 20, 2015  
Day Shift Notes

**BASF EMPLOYEES**

84 Last Recordable  
274 Last Lost Time

**93 Days To RC Audit**

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

## #1 MED / D-1715 LAQ:

**Continue on.**

Zeolyte plan. Use the bags on dock two in order of what is painted on them. After that, the zeolite Lot ending 0006 can be used from the railshed (should be during day shift Monday when this will be needed)

## #1 RC / D-1715 LAQ next:

Continue feeding and watch the suction to the Tri-mer. **Do not feed any batches after 531.** (As of 6:00 am Monday, approx. 5 bags of material under batch 531 to feed.

**Exhaust to Trimer`**

## #2 MED line / Prepare for Styrene Trial:

Continue the clean up following the clean up sheet. Call Justin with any questions.

## #2 RC/ Cu-0360 done, Styrene Trial next:

Clean up instructions for Styrene trial in MOD

**Currently exhausting to F1.**

## #3 MED line / AI 5635 next:

Attempted to start the line, but the Viron is still leaking. Down for maintenance.

## #3 RC / AI-5635 next:

Waiting for clean up instructions.

**Exhaust to CTO**

## #4 RC / Ni 2458 :

Down due to Tri-mer suction issues. The first two bags were underfired. Refire these two bags and remake them as bag #1 and bag #2. Continue and WATCH Trimer stack!!

**NOTE: Auto sampler is now working.**

## **Exhaust to Trimer**

### **#5 RC / Catoxid:**

Continue to feed. The first drum of the Sunday start up had some packing material in it, but was scooped off the top and is ok. NOTE: as of 2:00 am Monday there were only 2 bags remaining to feed the calciner. Will need to look at making more Catoxid on the PK after repairs made to the air line connections for the PK outlet.

The turntable on the discharge scale is difficult to turn when the drums are full. Looking into getting a new one. Try filling drums in a cross pattern so the weight distributes more evenly...should make turning the turn-table a bit easier.

## **Exhaust to DC**

### **#6 RC & Dryer / D-1781 done**

Began cleaning dryer, collected additional material (fines) from feed end of calciner and SAP'd.

Elevator is not working in Bldg 16

The scale has been fixed.

## **Exhaust to Sly Scrubber**

### **6 Tank / Ni 2458 solution**

Tank is empty.

### **New Pfaudler / Ni 2458:**

Continue the clean up following the clean up sheet. Rinsed pfaudler several times after the acid washing.

### **7 Tank Ni-2458 Solution:**

Cleaning.

### **Old Pfaudler / D 0761 ZSH next**

Cleaned, will still need to get in to change out nozzles and screen. Bill advised that it is okay to use the flat spray nozzles....need to be installed. Also, check and change the spray arm screen, if needed. Will need to update the impreg schedule based on readiness of #6 dryer/calciner.

### **National Dryer: Ni 2458 - second dip**

Down

### **PK Blender / AL 3915 Pill mix:**

**Down due to air control lines torn away from outlet valve. Work order in place...will need to determine when this can be repaired. Also, we are nearly out of Catoxid feed for calciner #5 (1-2 bags remaining as of middle of midnight shift Monday). Will also need to determine when to switch back to Catoxid.**

**Abbe Blender / 5206 Done**

**Done for a while. Area Cleaned.**

**Tower 3 Cu 0860:**

**On hold for line space. Should have enough totes and N2 line space by day shift Monday to unload, then reload.**

**Tower 6 / Cu 0860:**

**Reloaded Sunday and running.**

**North Screener / Cu-0860:**

**Continue screening.**

**South Screener / E 474:**

**Continue screening.**

**#2662 (west) Pill Machine / AI-3915:**

**Run when manpower available**

**#2664 (east) Pill Machine / AI 3915:**

**Run when manpower available**

**TK #2 / V 2045 done, BE 0101 next**

**Sagger change over completed. Need MOD for temp settings. NOTE: make sure BI mill dust collector is completely emptied and all usable material accounted for in last drum V 2045 drum. Also, need to clean up around BI mill and dust collector drumming areas. There may be 2-3 partial drums still left to mill...contact Grodecki to verify if these are OK to mill.**

**TK #4 / X 540 next:**

**WOW for reprograming to turn off screener when drum is full  
Mark would like a final count of the fines drums.**

**Harrop Kiln / AI 3920:**

**We are back to 70min car and will be able to run 1 operator per shift.  
Help Screener operators with screening task when waiting for cars.**

**NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).**

**Building 27 Belt Filter / 6081 next:**

**Hold for 6081 sometime next week.**

**Elevator is not running.**

**Trying to determine if we can remove some of the totes of solution that are sitting on the 1<sup>st</sup> floor.**

**If we have any bags of material we will need to transfer to north end.**

**Priorities:**

Priorities 1 through 9 are basically all the same priority, should be considered urgent and will require call outs for maintenance issues and/or processing issues.

- 1) West Pfaudler (Finish Ni-2458 2nd dips, clean for Be-0101 T)
- 2) #2 Tunnel Kiln (Clean up and change over for Be-1010 T)
- 3) Mill V-2045 P
- 4) Harrop Kiln
- 5) Horne Tabletting
- 6) #1 MED/#1RC
- 7) PK/#5 RC
- 8) East Pfaudler/#6RC
- 9) #3 MED/#3RC
- 10) Reduction Towers
- 11) #4RC
- 12) #2 MED/#2RC Clean up